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[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

MAY 02 2018

8666



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D044-662-041

Job Sheet 176818



Part No: D044-662-041

Job Qty: 1 ea

Part Name: R44 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

MAY 09 2018

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 97-01-30 JLM IPP Rev:B As per Ecn 932 & 862 07-03-28 JLM

Ship Via:

DAS
10
9-80

chg out 21 See attachment

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/30/18	5/30/18	0.00	0.00	Start Up Stores/Pkg-1		5/9/2018
110	Packaging	1 pcs	5/30/18	5/30/18	0.00	0.00	Packaging1-1		JUN 11 2018
120	QC	1 pcs	5/30/18	5/30/18	0.00	0.00	QC4		
125	DC	1 pcs	5/30/18	5/30/18	0.00	0.00	DC		
130	Packaging	1 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3		JUN 17 2018
140	QC21-FG	1 Ea	5/30/18	5/30/18	0.00	0.00	QC21		

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	8048377
AN4-16A	Bolt	4 Ea (4 ea)	90-Start up Operation	3068654
D2274	Radius Block	4 Ea (4 ea)	90-Start up Operation	5054501
D2529	Washer	4 Ea (4 ea)	90-Start up Operation	5035698
D3565-1	Wearplate	4 Ea (4 ea)	90-Start up Operation	5009854x1
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5012838x1
				5056039

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	4	137	0
	AN4-16A	4	239	0
	D2274	4	184	0
	D2529	4	2,249	0
	D3565-1	4	2	0
	MS21042L4	4	2,930	0

Part Specifications

Specifications could not be found.

Plex 5/1/18 3:08 PM Dart.Gagnon.Michelle



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Container No: S079765



Part: D044-662-041

Job No: 176818

Serial No/Batch: S079765

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/11/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003134	S069947	AN4-12A	Bolt	S048377	ST344	4
003134	S069946	AN4-16A	Bolt	S068654	ST343	4
003134	S069945	D2274	Radius Block	S054501	ST006	4
003134	S069944	D2529	Washer	S035698	ST008	4
003134	S009854	D3565-1	Wearplate	S048956	ST185	1
003134	S012838	D3565-1	Wearplate	S002743	ST465	1
003134	S079764	D3565-1	Wearplate	S071329	ST185	2
003134	S069943	MS21042L4	Nut	S056039	ST303	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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LEF. only

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-662-011 Bearpaw Installation	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.1 in 3.25 m	589 in-lb 6.8 m-kg
D044-662-013 Bearpaw Installation	6.2 lb 2.81 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	129.1 in 3.28 m	800 in-lb 9.2 m-kg
D044-662-041 Wearplate Kit (installed on D044-662-011/-013 Bearpaw Kit)*	1.6 lb 0.73 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.3 in 3.26 m	205 in-lb 2.4 m-kg

*D044-662-041 weight and balance should be added to D044-662-011/-013 kits

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
4	4		D4953-1	Cushion (Replaces D2182B045 Cushion)
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		NAS1149D0463J	Washer (Replaces AN960JD416 Washer)
8	8	4	MS21042L4	Nut (or MS21042-4)

Change Record

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Part Number: D044-662-041Description: WEARPLATE INSTALLATION[illegible]